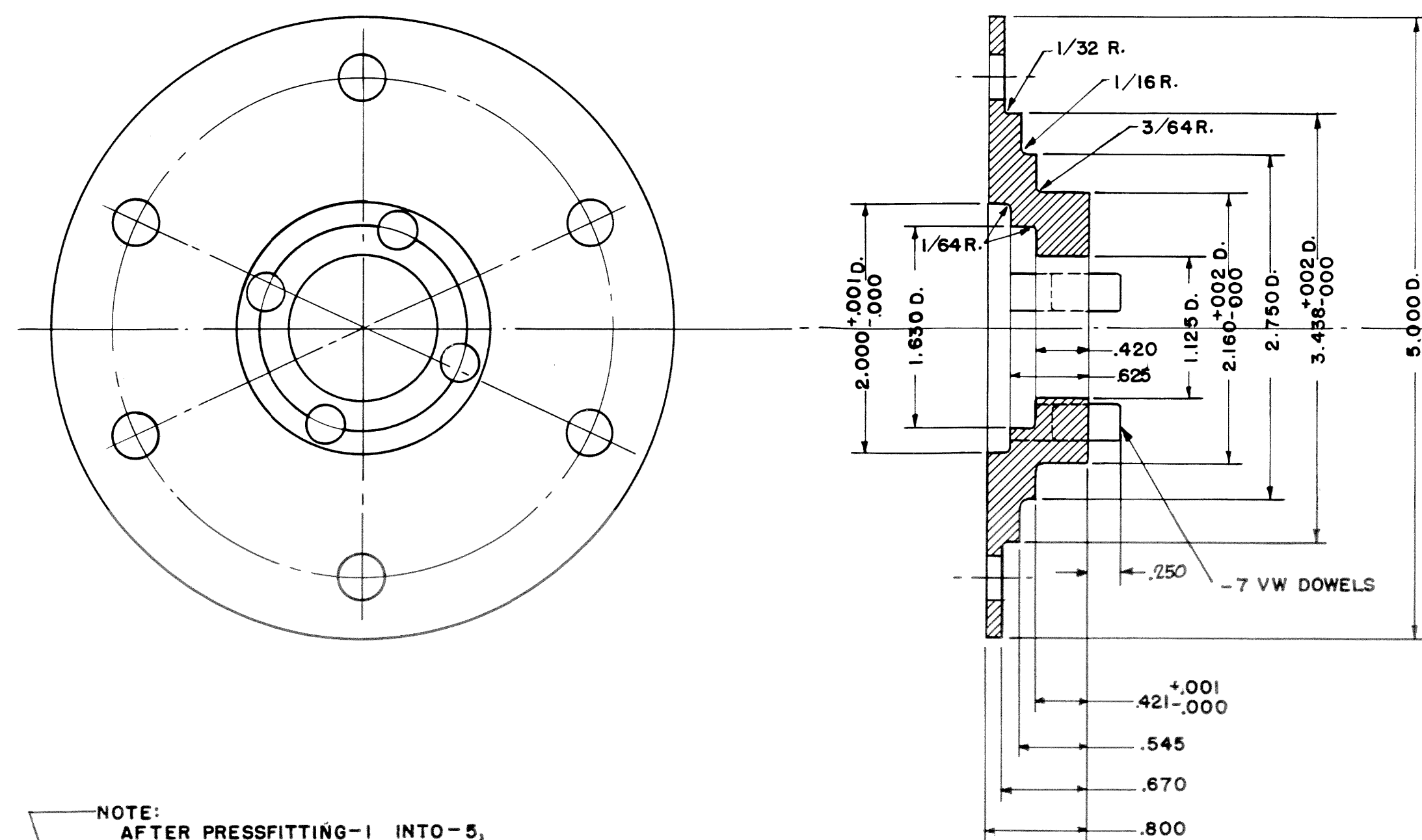
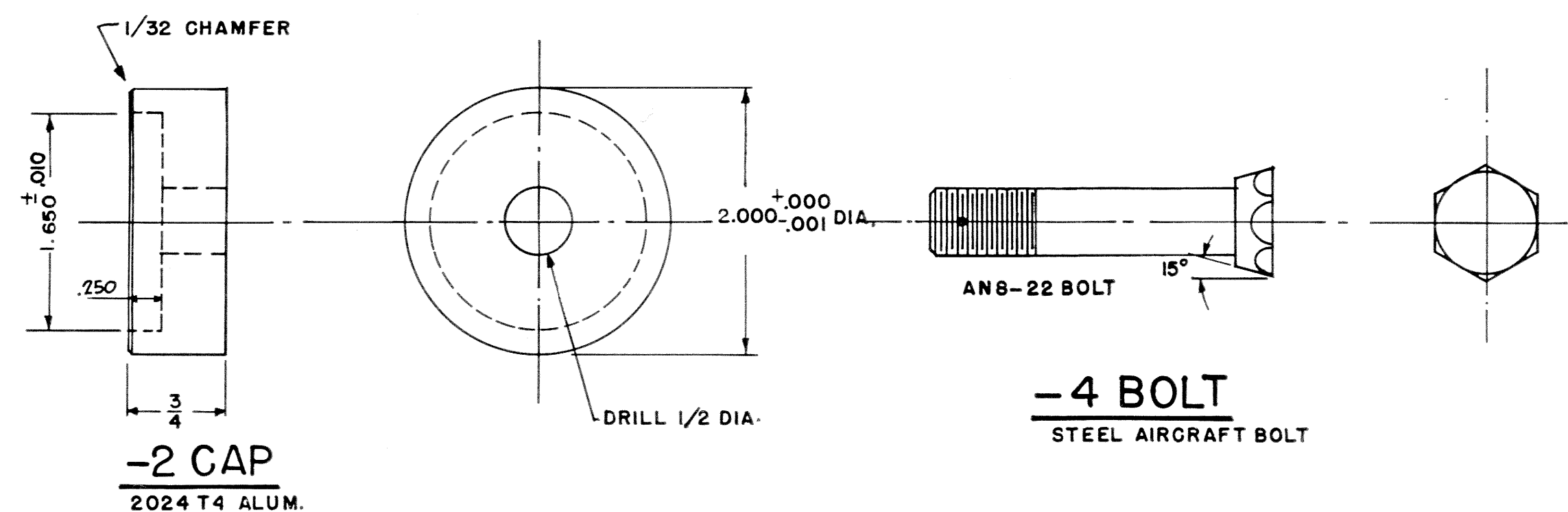
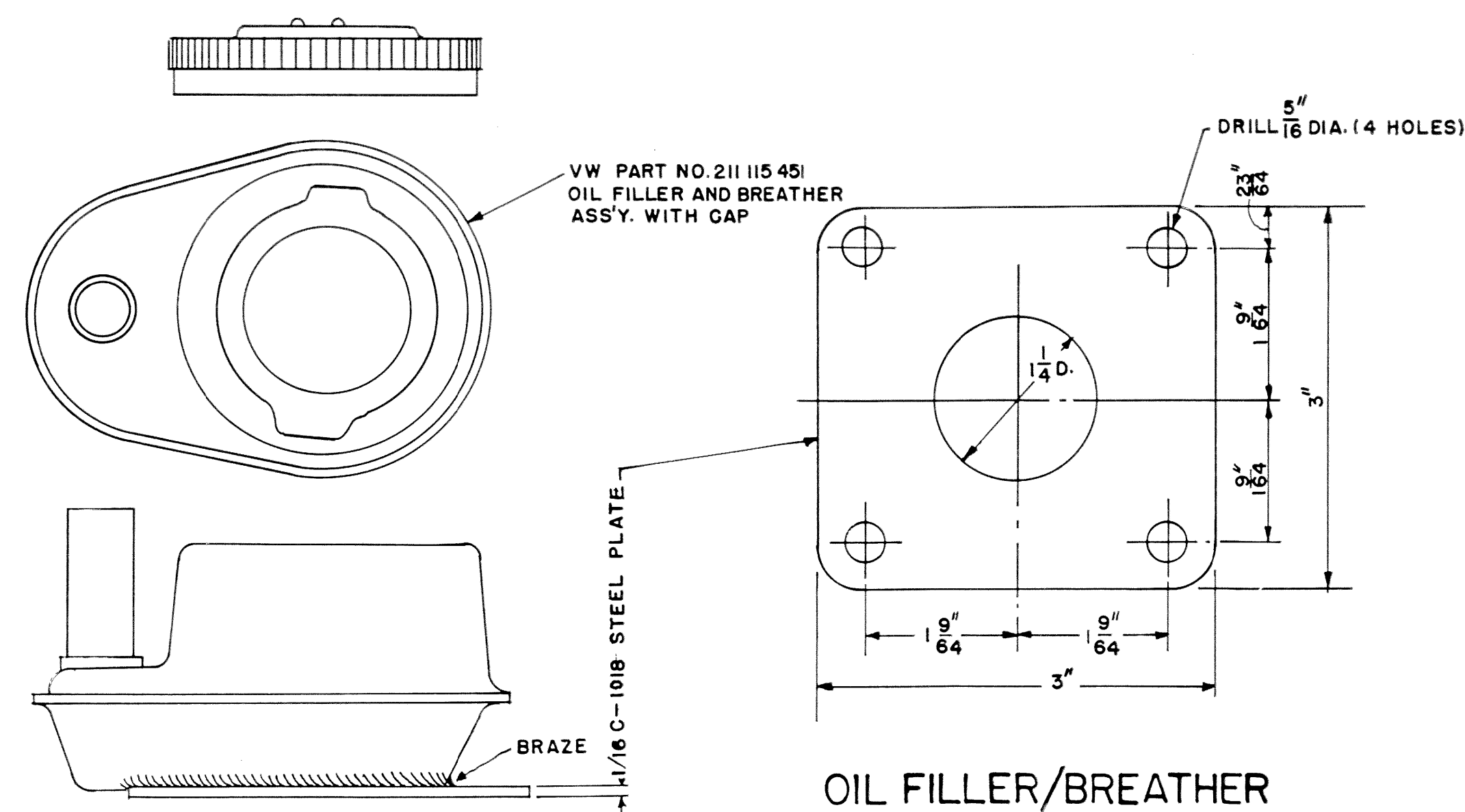




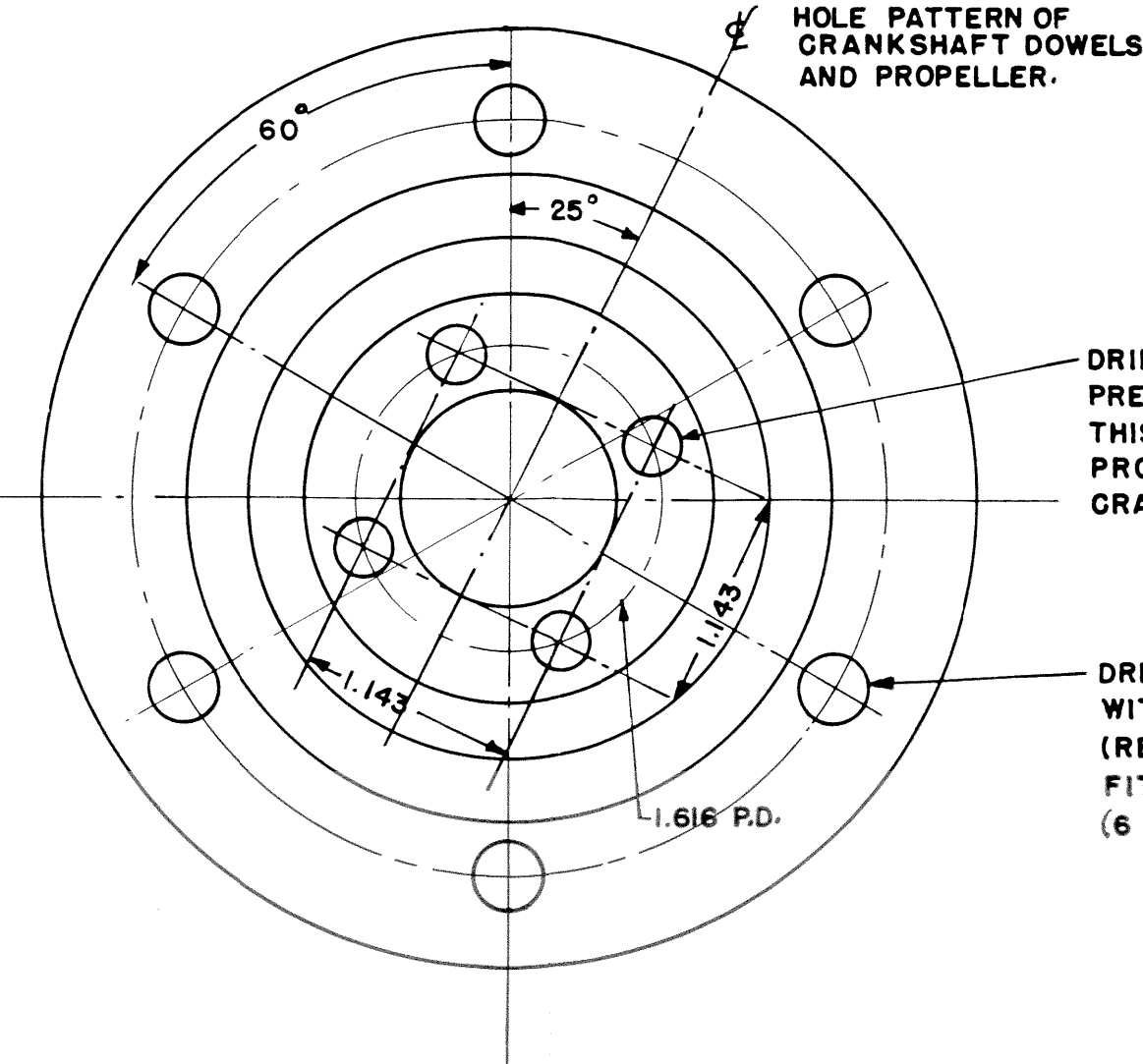
-1 BUSHING
C-1018 STEEL



-2 CAP
2024 T4 ALUM.



OIL FILLER/BREATHER

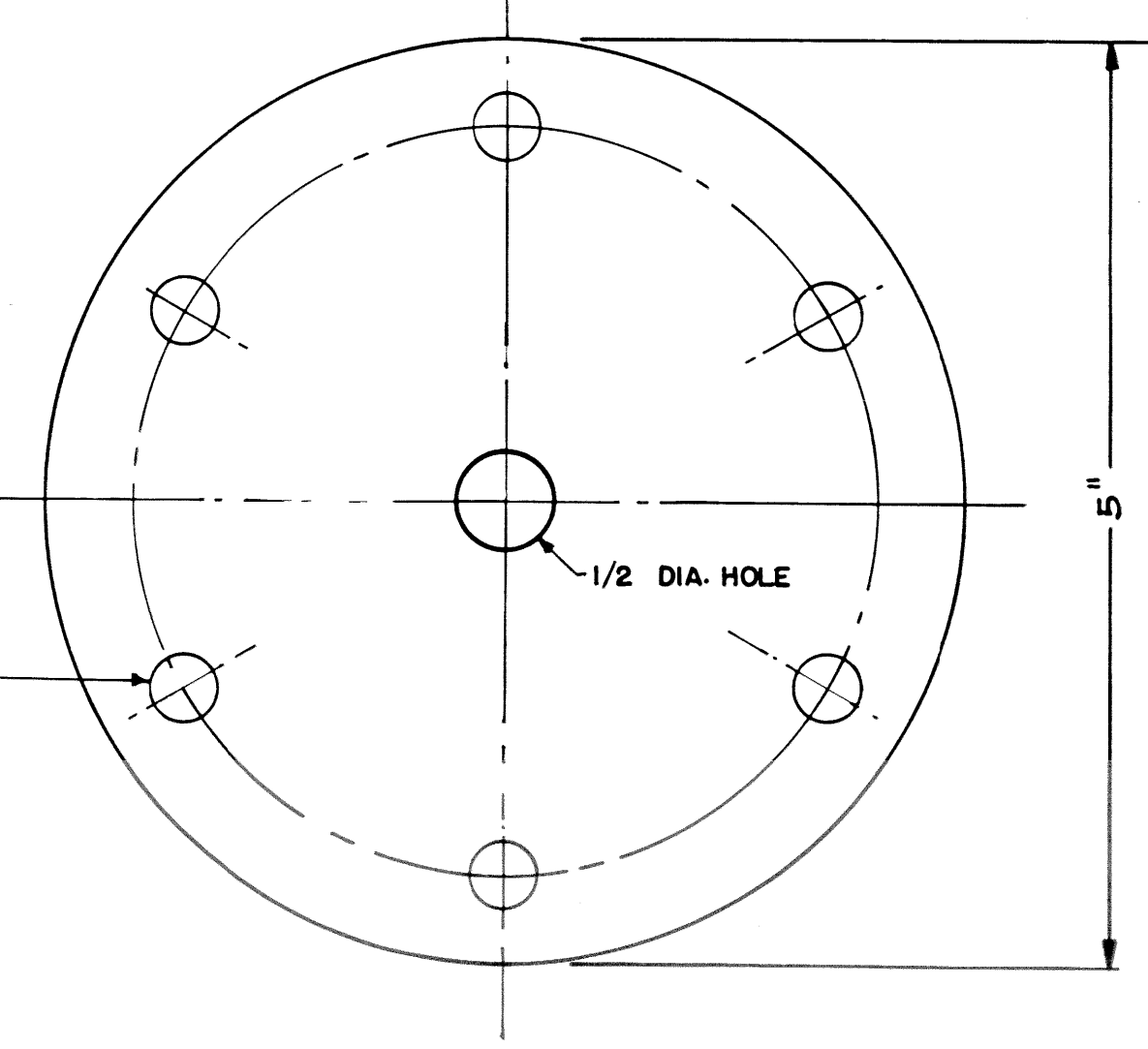


-3 HUB PLATE
C-1042 STEEL

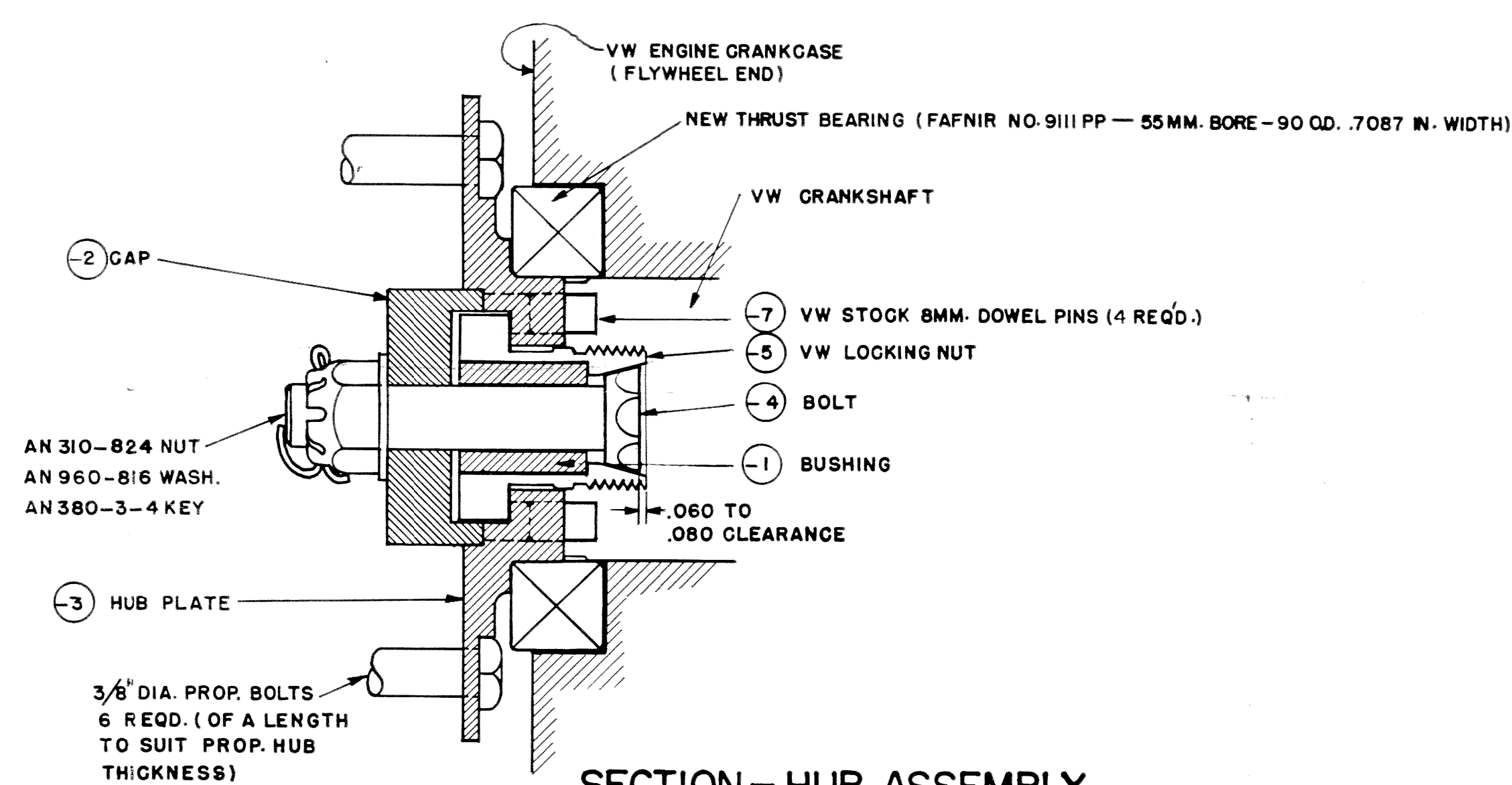
HOLE PATTERN OF
CRANKSHAFT DOWELS
AND PROPELLER.

DRILL THRU .3125 DIA
PRESS IN-7 VW DOWELS
THIS SIDE. DOWELS TO
PROJECT 1/4" INTO
CRANKSHAFT.

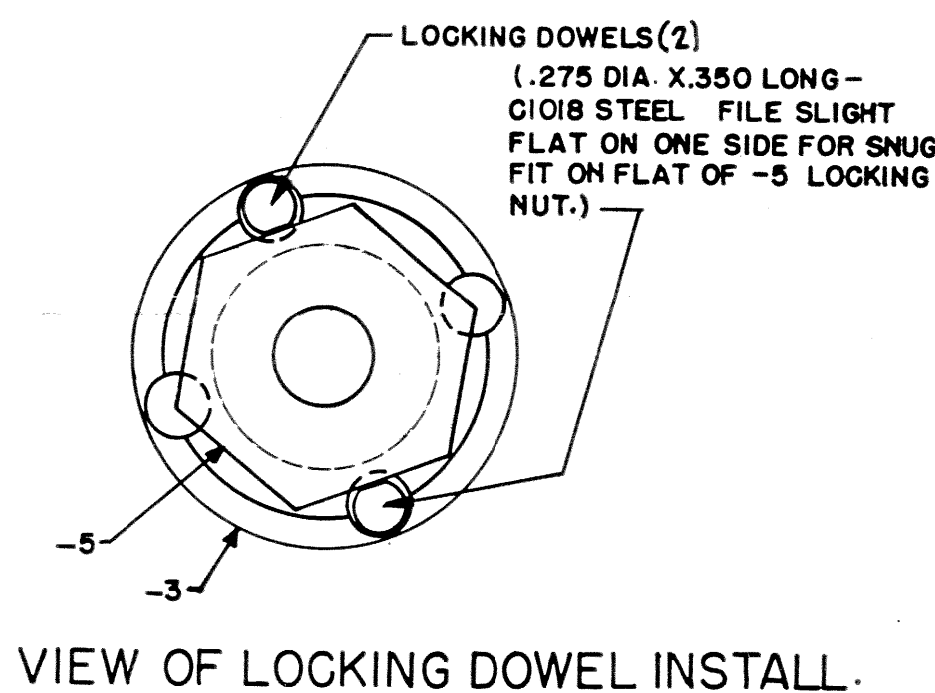
DRILL AND REAM ON ASSEMBLY
WITH-6 AND PROPELLER.
(REAM HOLES FOR BODY
FIT WITH 3/8" DIA. BOLTS
(6 HOLES REQ'D.)



-6 HUB PLATE COVER
4130 STEEL 1/8 THICK



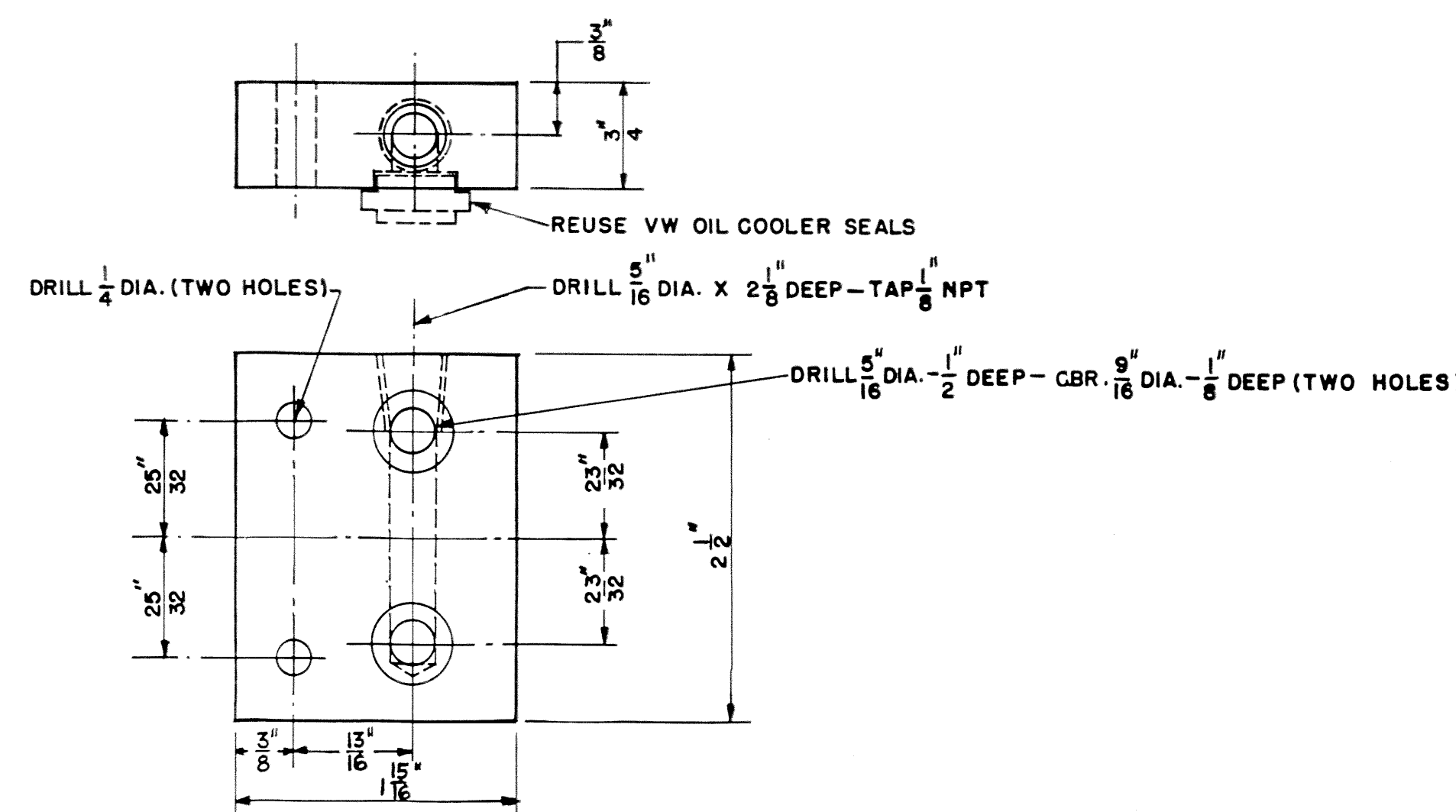
SECTION - HUB ASSEMBLY



VIEW OF LOCKING DOWEL INSTALL.

NOTES:

1. WHEN INSTALLING THRUST BEARING (FAFNIR 9111PP) INTO CRANKCASE RECESS, THOROUGHLY CLEAN SURFACES, PRIME WITH LOCTITE PRIMER FOLLOWED BY A CAREFUL APPLICATION OF LOCTITE. LET LOCTITE SET OVERNIGHT BEFORE PROCEEDING WITH ASSEMBLY.



**OIL COOLER PASSAGE
SEAL BLOCK**
2024 T4 ALUM.

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**VOLKSWAGEN ENGINE
CONVERSION DETAILS B8MV**
LAYOUT DRAWN CHECKED ENG APP.
GWK GWKISSSEL J.B.D. J.H.M.C.
1 JAN 1968 1 JAN 1968 1 JAN 1968 1 JAN 1968

SHEET NO.2.
SCALE
FULL
8V 204 100