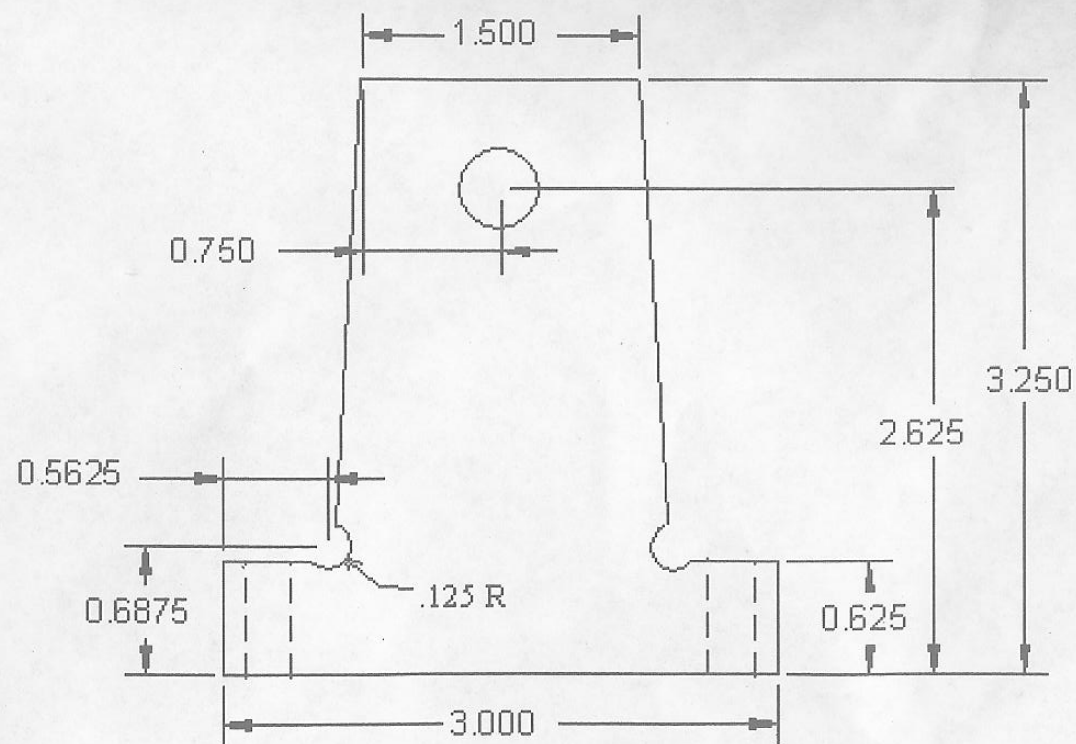
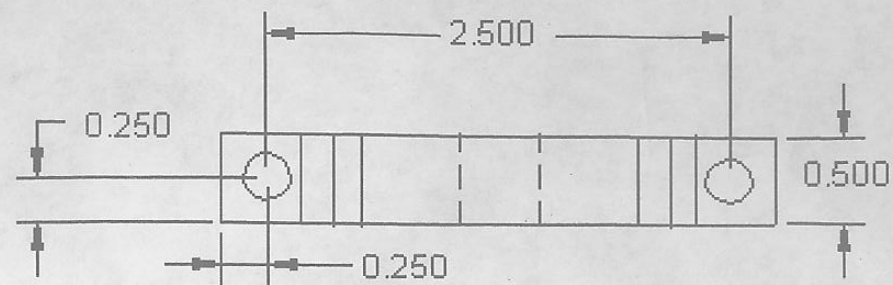
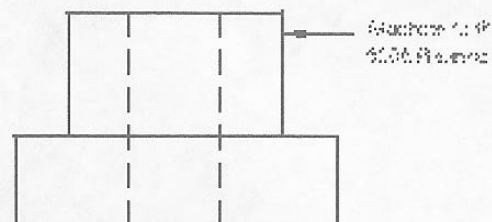
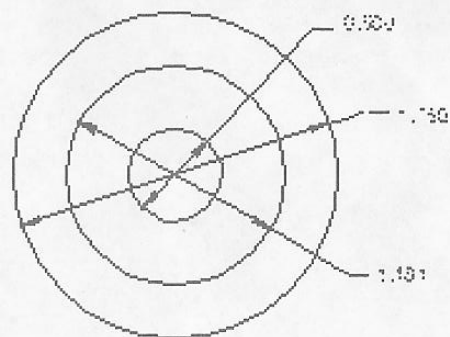
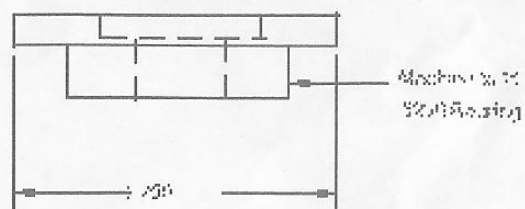
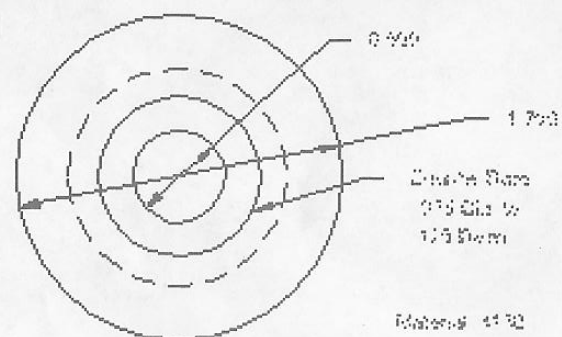




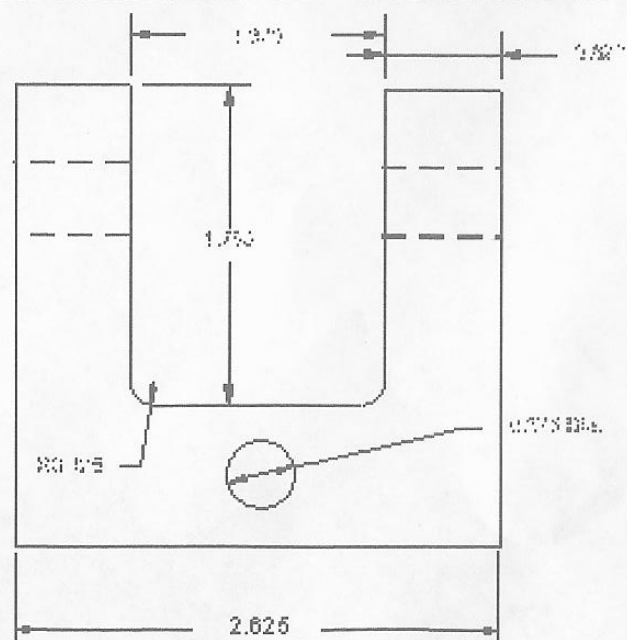
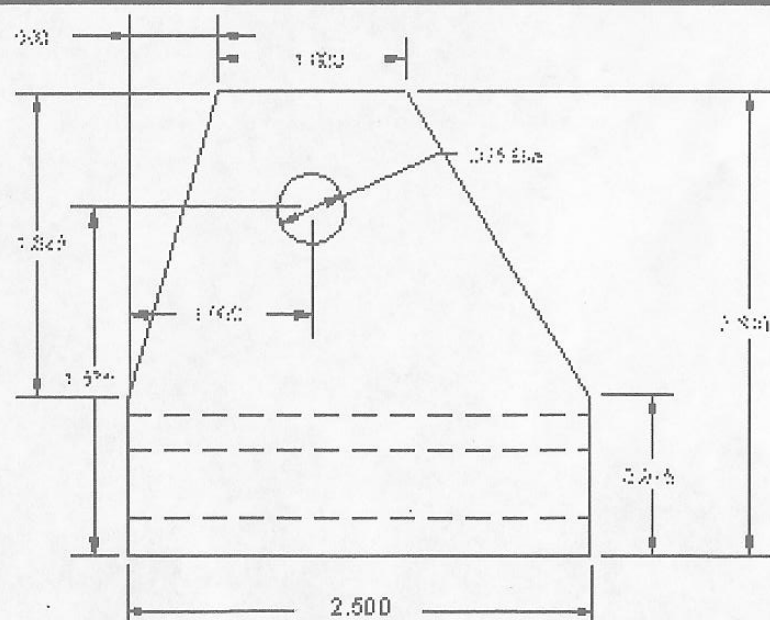
DRAWN	L. B.	TITLE	Rotor Head				Teeter Stands
MATERIAL	6061-T6	DATE	09-05-99	PART No.	-04	DESCRIPTION	2 Required



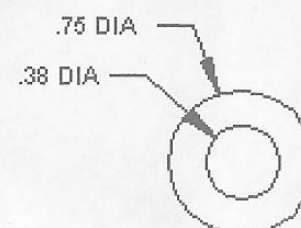
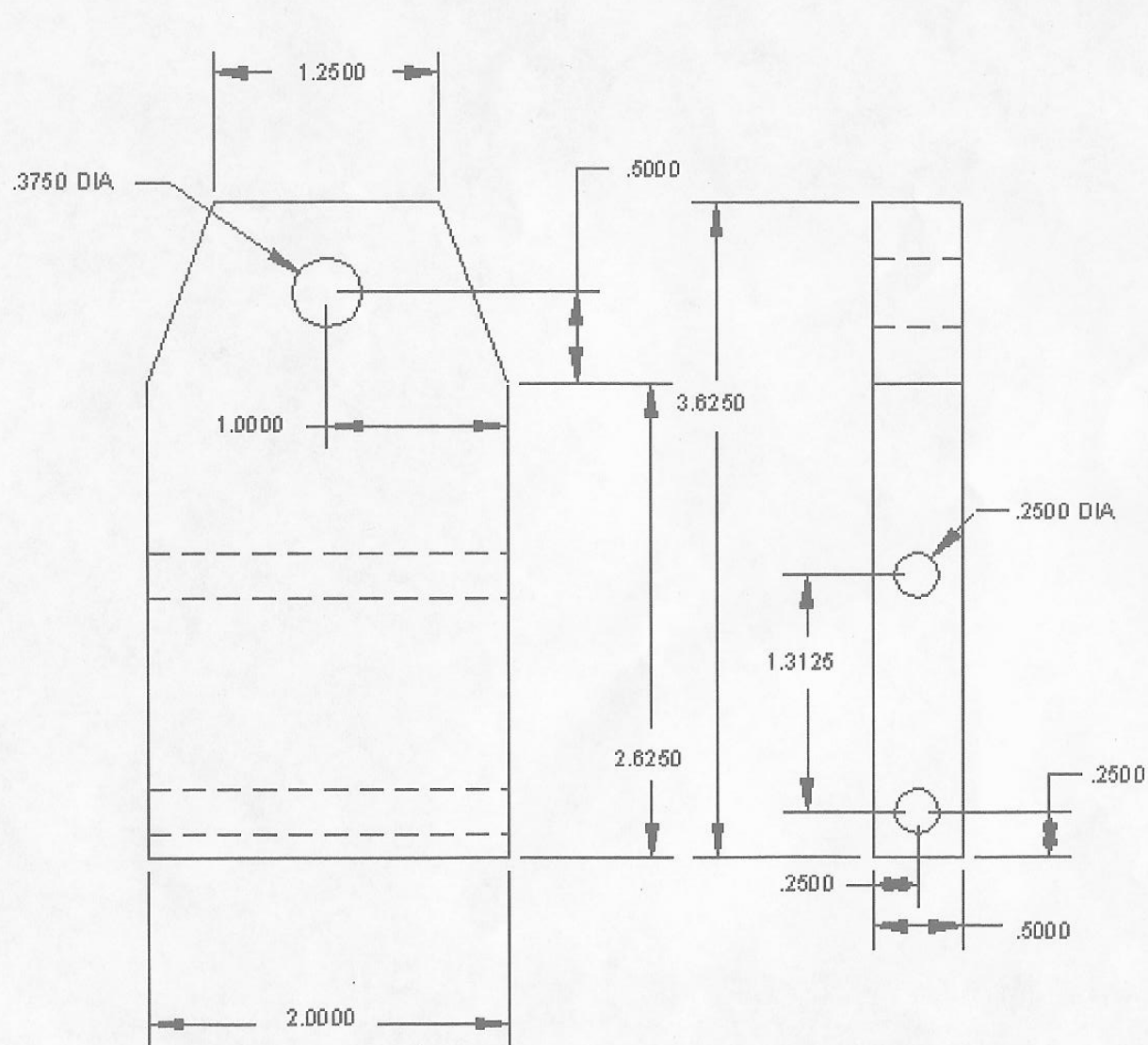
Inner Bearing Housing



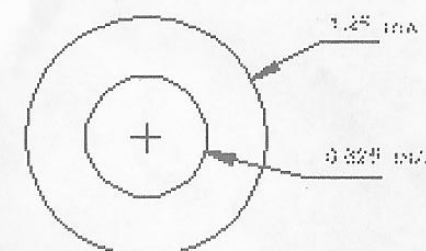
Top Bearing Housing



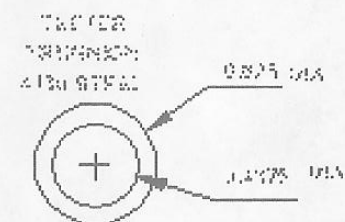
1.00/0.01	L.R	T.B.E	Bore Head				Bearing Housing
9.00/0.004		0.015	05/02/93	40.00/0.01	-05	05/02/93/1.00	Latent Party



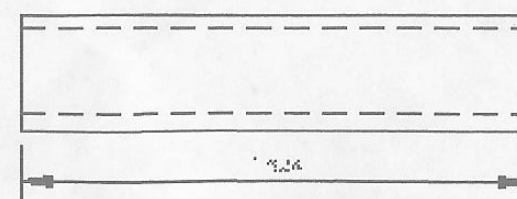
.080 TEFLON WASHERS
4 REQUIRED FOR LATCH AND
ADJUSTMENT FORK



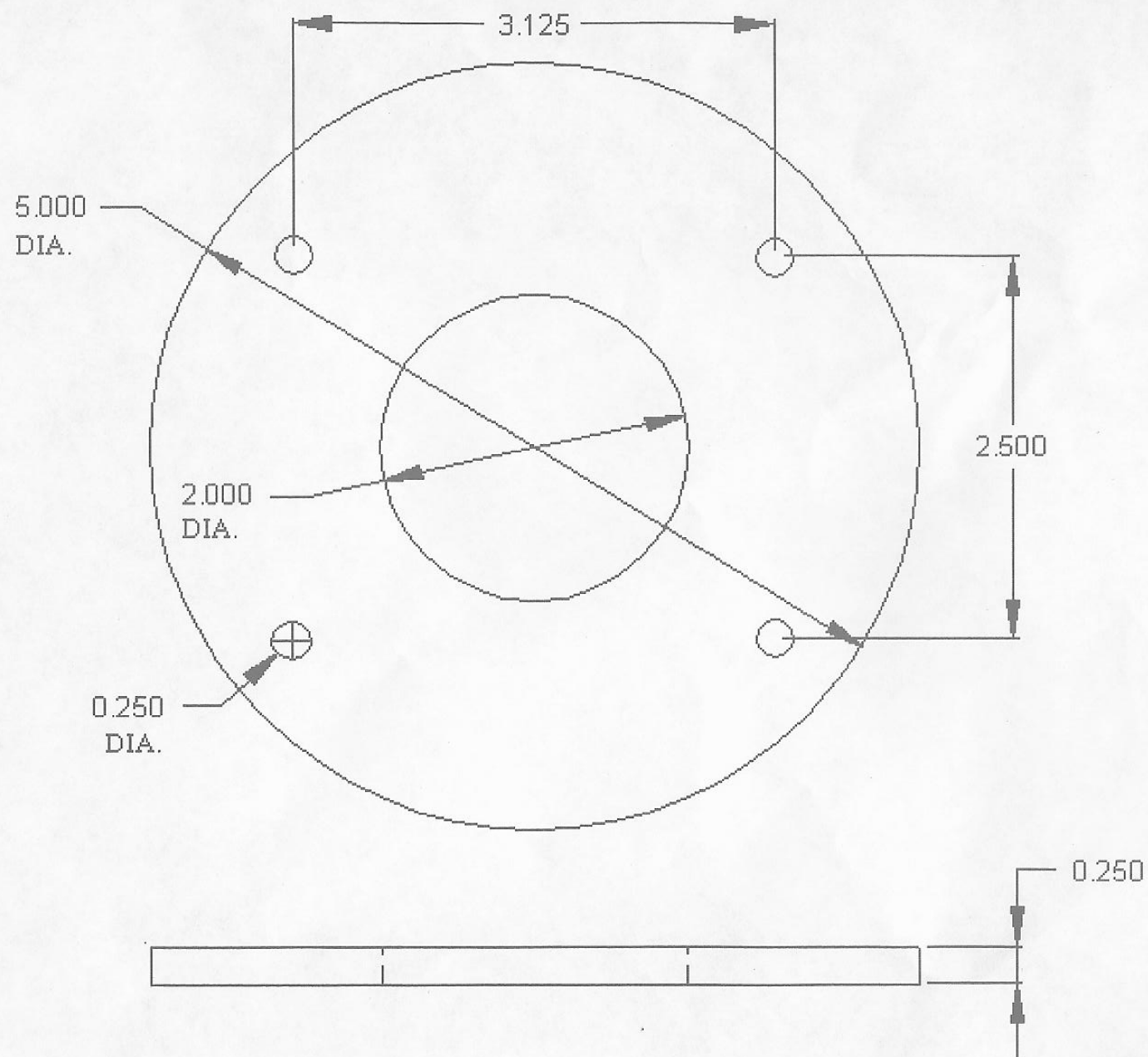
.080 TEFLON WASHERS
3 REQUIRED FOR THE TOP
BLOCK 93.5 PLAT ADJUSTMENT.



TEFLON
WASHERS
4 REQUIRED FOR
ADJUSTMENT



DRAWN	L. B.	TITLE	ROTOR HEAD				LONGITUDINAL
MATERIAL	6061-T6	DATE	09-11-99	PART No.	-06	DESCRIPTION	FORK 2 REQUIRED



DRAWN	L. B.	TITLE	Rotor Head				Bearing Retainer
MATERIAL	6061-T6	DATE	09-10-99	PART No.	-07	DESCRIPTOIN	Plate

.750 x .080 TEFLON WASHERS
FROM DRAWING 02
BETWEEN THE FORKS
AND LATERAL FORKS.
ONE ON EACH SIDE

FORK BOLT

HEAD BAR

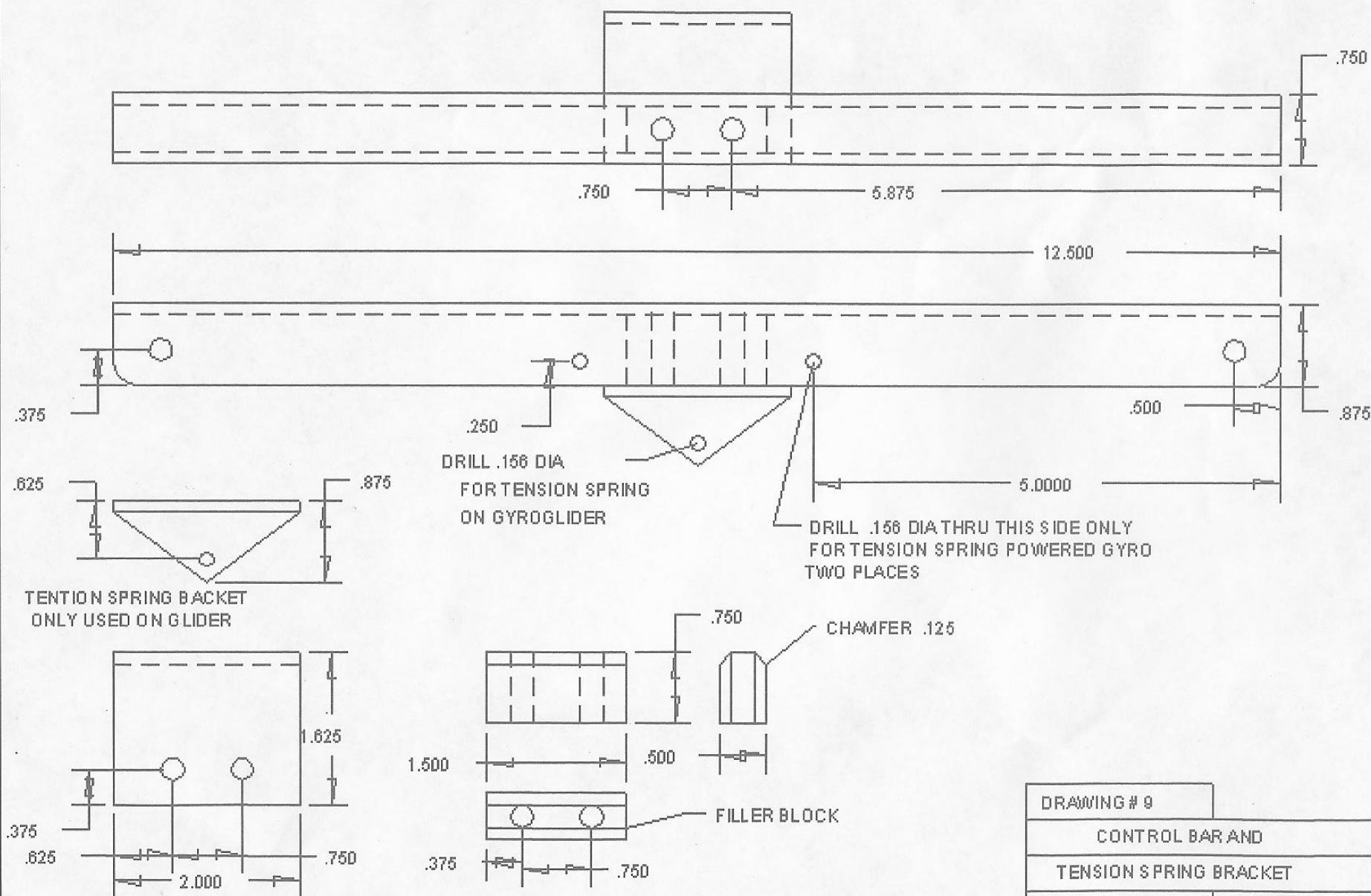
LATERAL FORK
FROM DRAWING 02

.750 x .080 TEFLON WASHER
FROM DRAWING 02
ONE BETWEEN EACH LONGITUDINAL FORK

LONGITUDINAL FORKS
FROM DRAWING 02

DRAWN	L. B.	TITLE	ROTOR HEAD				LONG. AND LAT.
MATERIAL	6061-T6	DATE	09-11-99	PART No.	-08	DESCRIPTION	FORKS ASSEMBLY

MAT'L 6061 - T6



DRAWING # 9

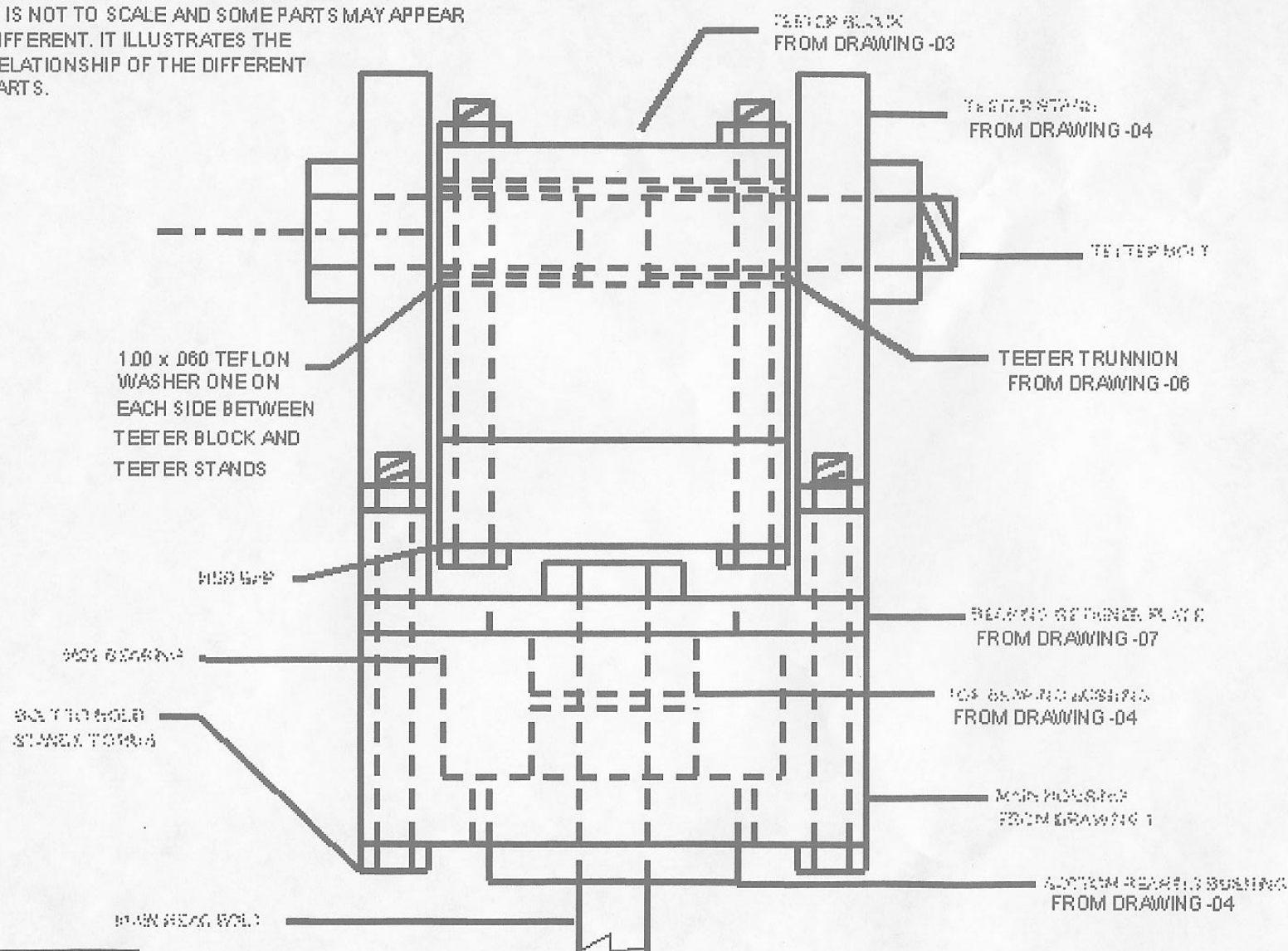
CONTROL BAR AND

TENSION SPRING BRACKET

2 - 14 - 99

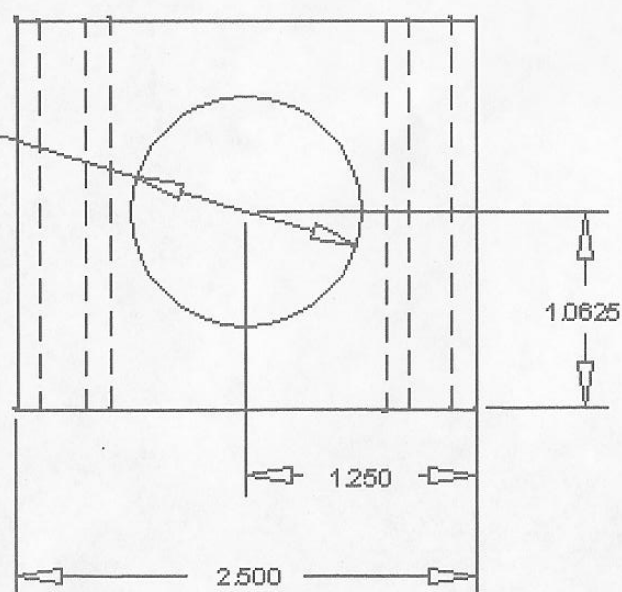
SCALE 1:1.5

THIS DRAWING IS FOR REFERENCE ONLY
IT IS NOT TO SCALE AND SOME PARTS MAY APPEAR
DIFFERENT. IT ILLUSTRATES THE
RELATIONSHIP OF THE DIFFERENT
PARTS.

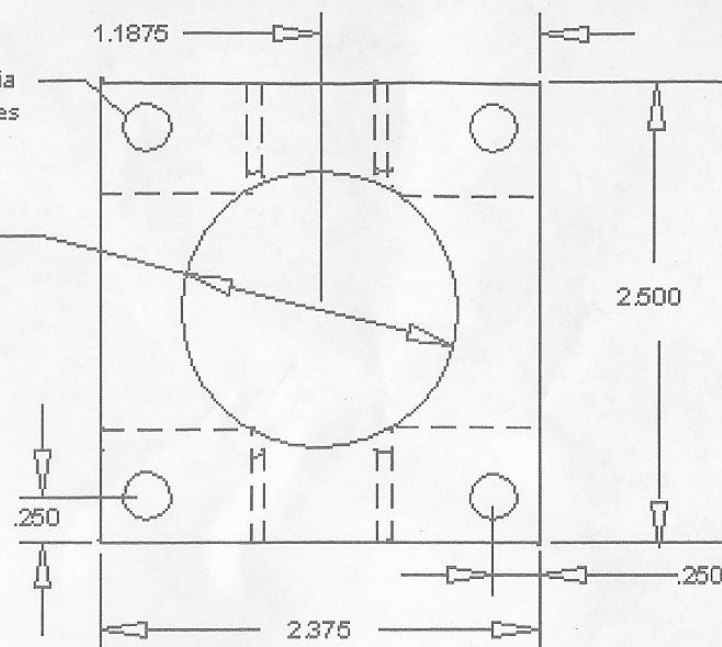


DRAWING -10

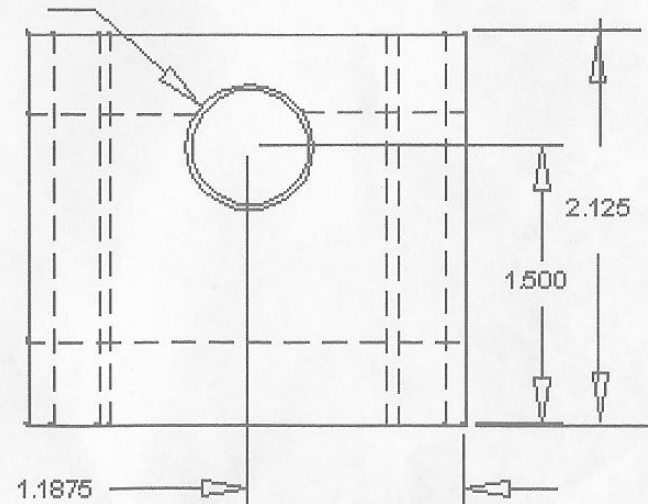
1250 Dia.



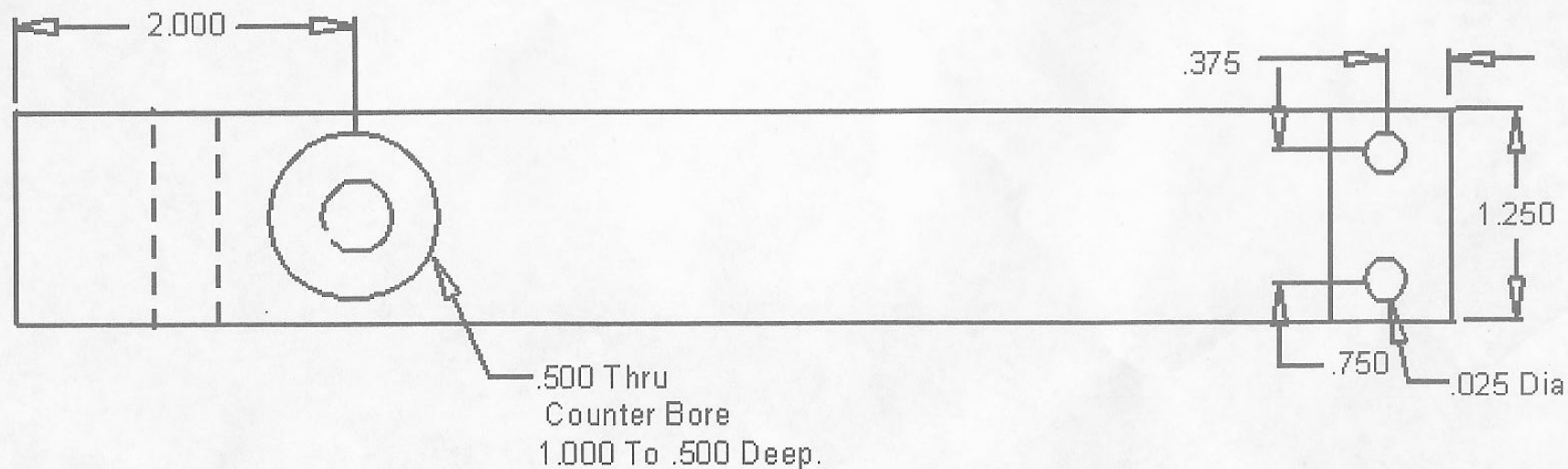
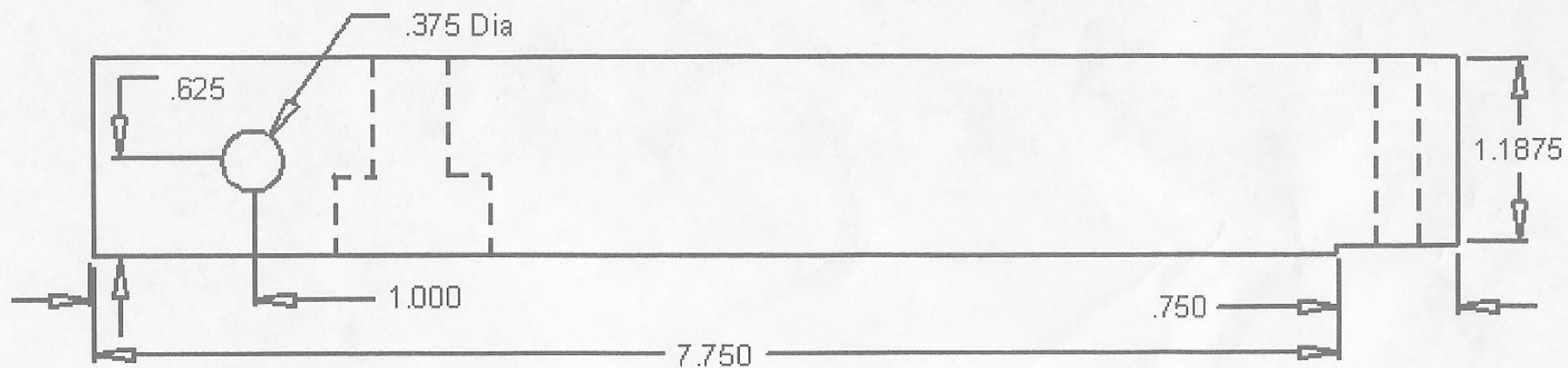
1500 Dia.



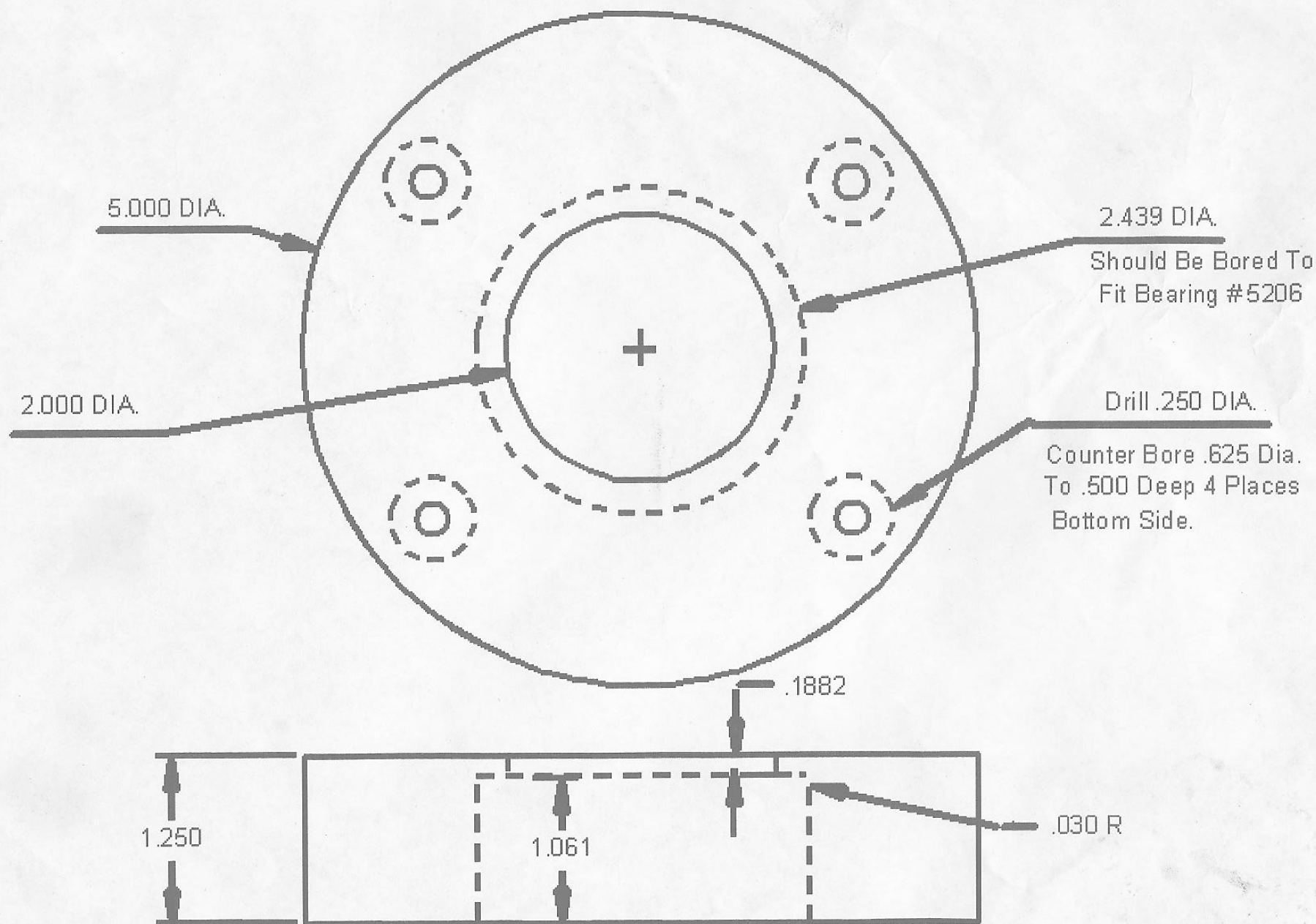
Bore To Bushing
O.D. Use Bush
With .625 I.D.
.500 Long



DRAWN	L. B.	TITLE	Rotor Head				Teeter Block
MATERIAL	6061-T6	DATE	09-05-99	PART No.	-03	DESCRIPTION	



DRAWN	L. B.	TITLE	Rotor Head				
MATERIAL	6061-T6	DATE	09-03-99	PART No.	-02	Description	Torque Bar



DRAWN	L. B.	TITLE	Rotor Head				Main Housing
MATERIAL	2024-T351	DATE	09-07-99	PART No	-01	DESCRIPTION	