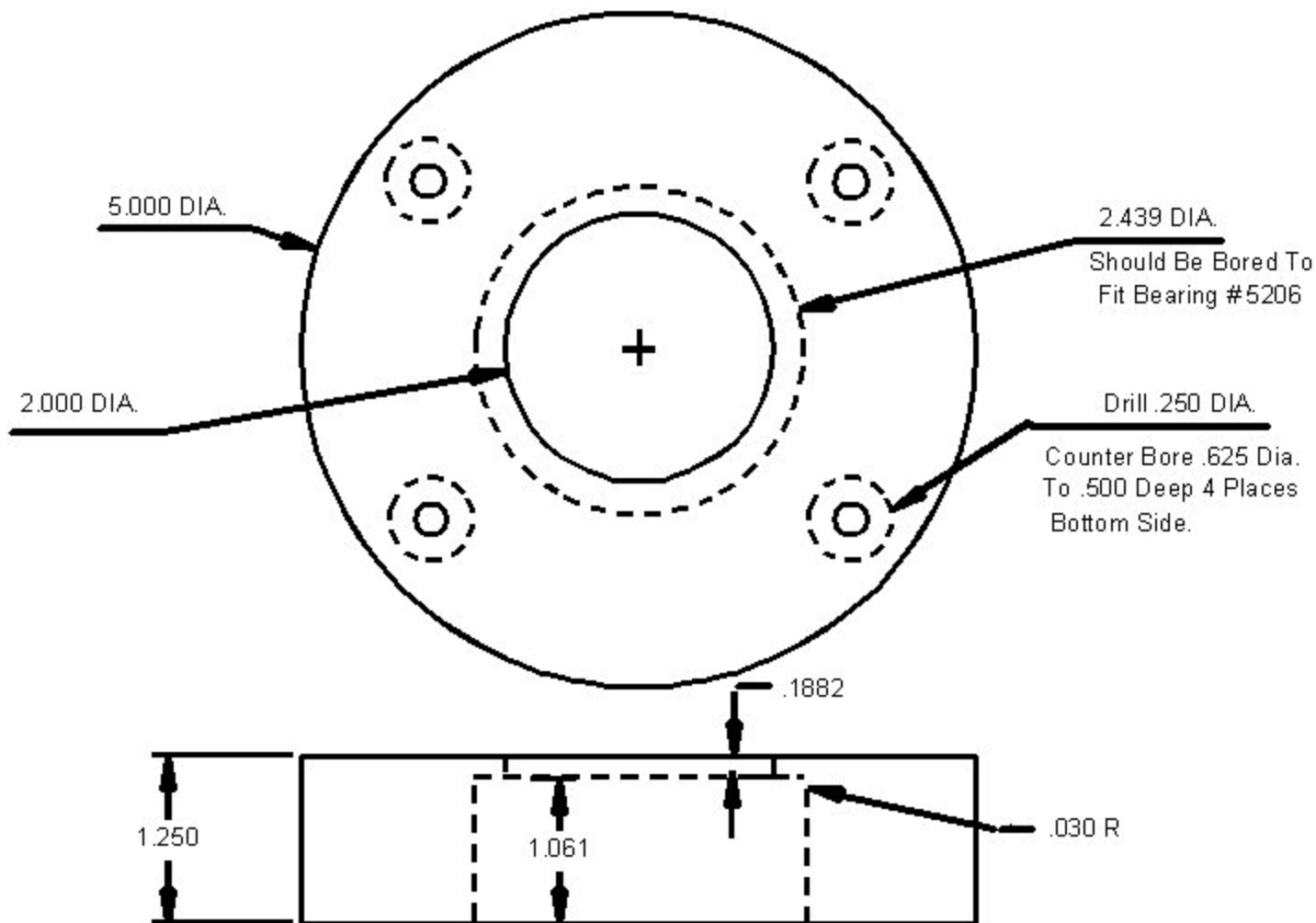
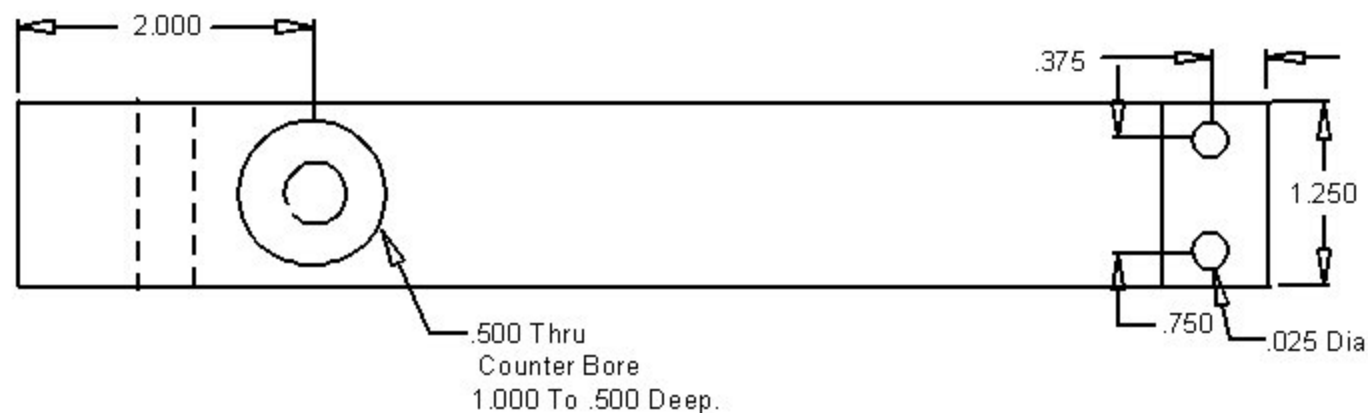
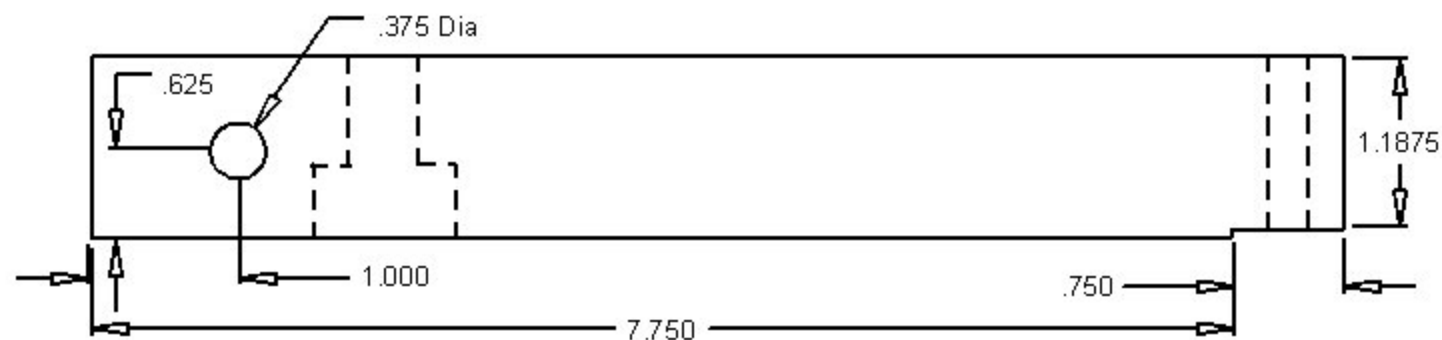
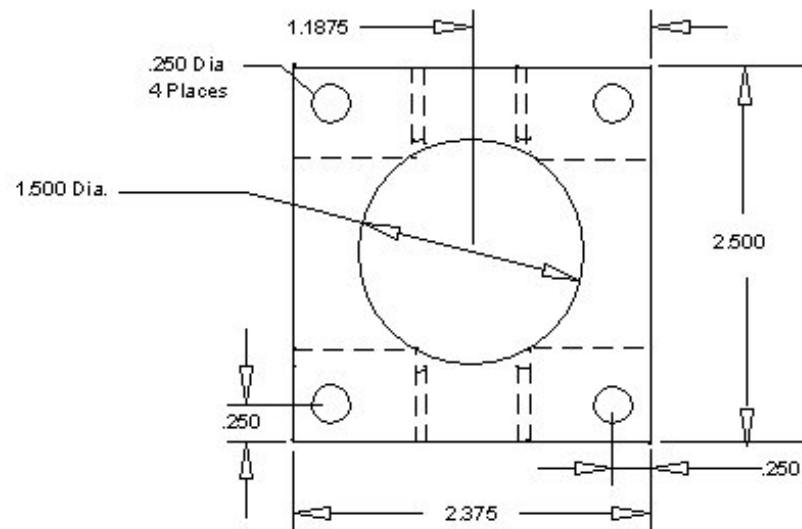
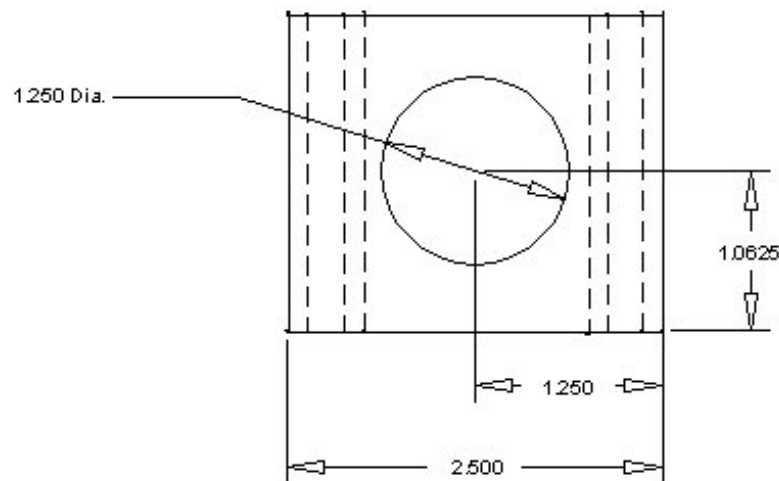




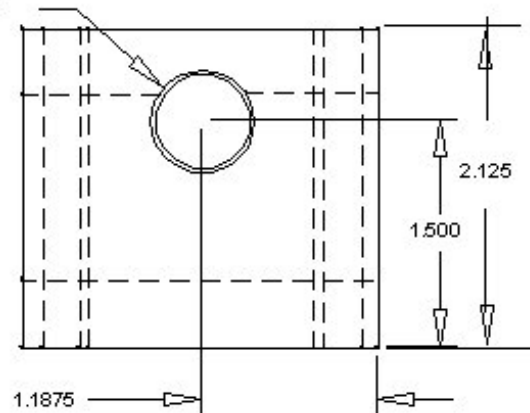
DRAWN	L. B.	TITLE	Rotor Head				Main Housing
MATERIAL	2024-T351	DATE	09-07-99	PART No	-01	DESCRIPTION	



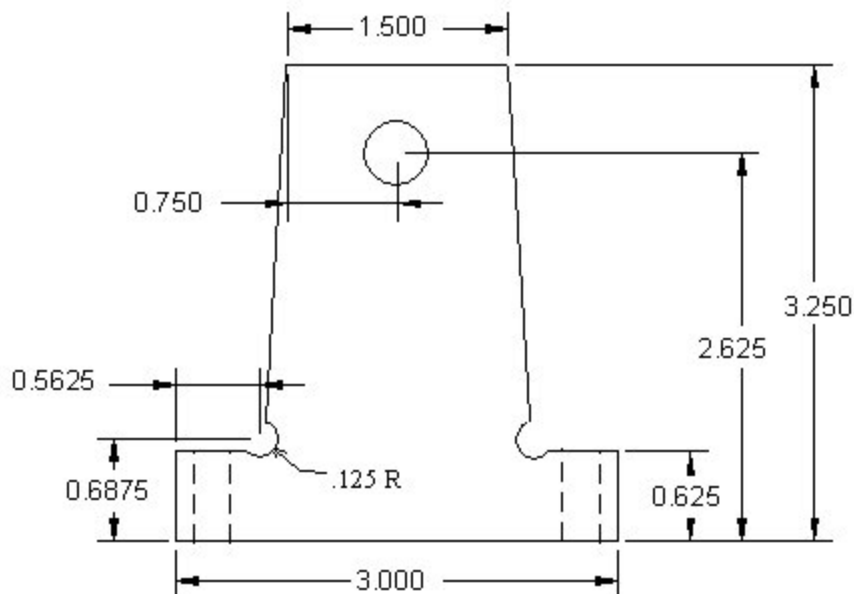
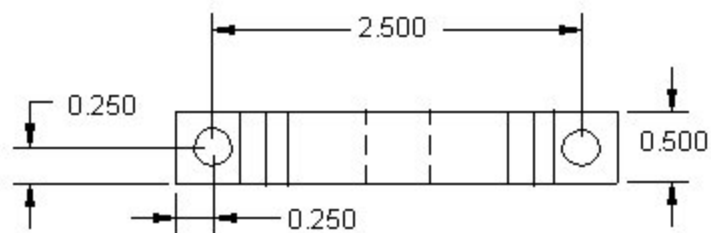
DRAWN	L. B.	TITLE	Rotor Head				
MATERIAL	6061-T6	DATE	09-03-99	PART No.	-02	Description	Torque Bar



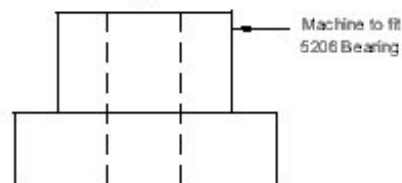
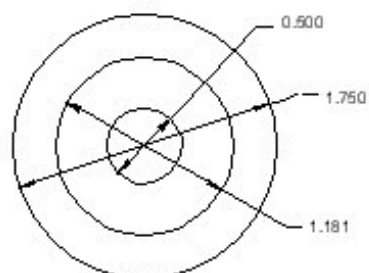
Bore To Bushing
O.D. Use Bush
With .625 I.D.
.500 Long



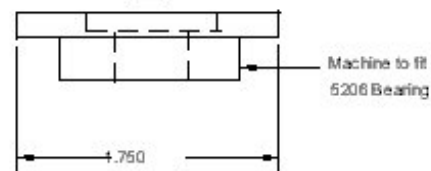
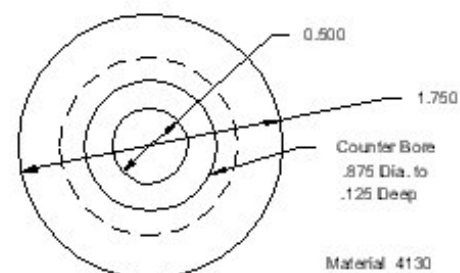
DRAWN	L. B.	TITLE	Rotor Head				Teeter Block
MATERIAL	6061-T6	DATE	09-05-99	PART No.	-03	DESCRIPTION	



DRAWN	L. B.	TITLE	Rotor Head				Teeter Stands
MATERIAL	6061-T6	DATE	09-05-99	PART No.	-04	DESCRIPTION	2 Required

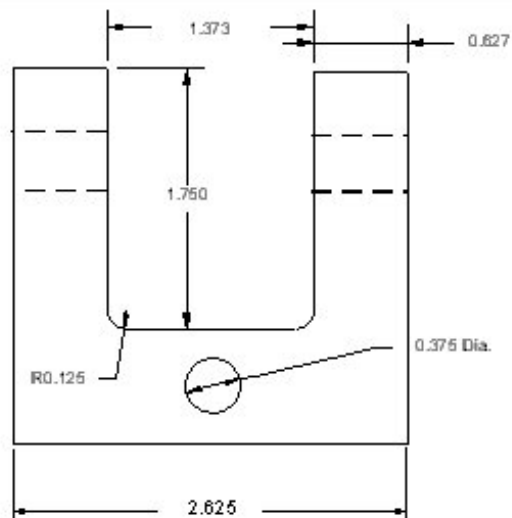
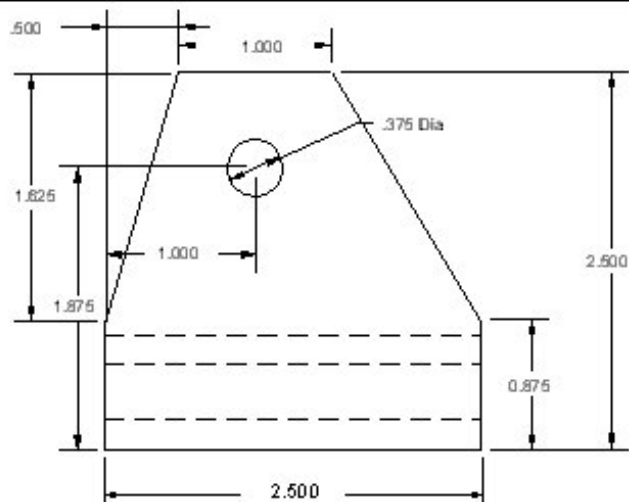


Bottom Bearing Bushing

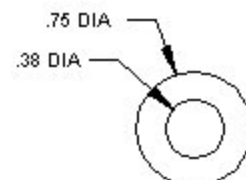
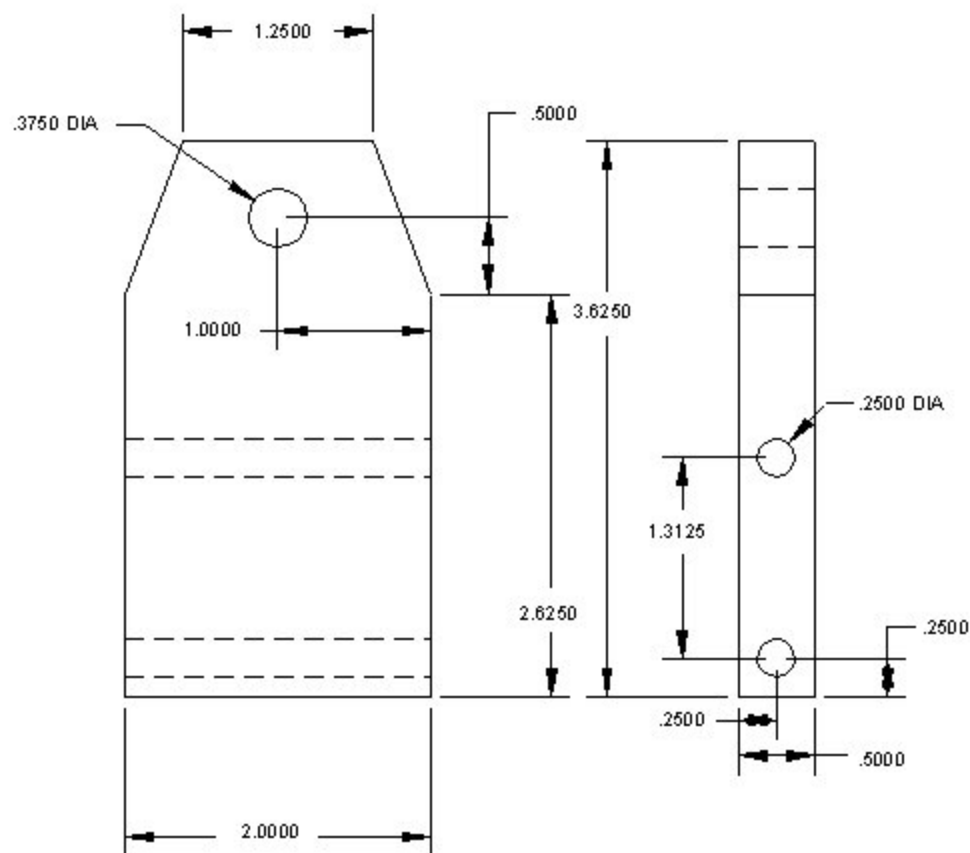


Top Bearing Bushing

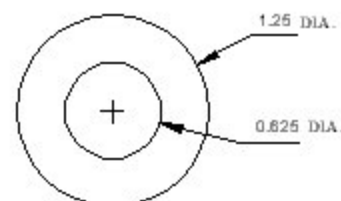
Material 4130



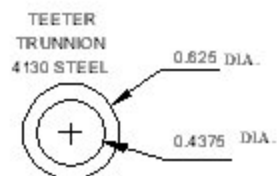
DRAWN	L. B.	TITLE	Rotor Head			Bearing Bushings
MATERIAL		DATE	09-02-99	PART No.	-05	Lateral Forks



.060 TEFLON WASHERS
4 REQUIRED FOR LATERAL
AND LONGITUDINAL FORK



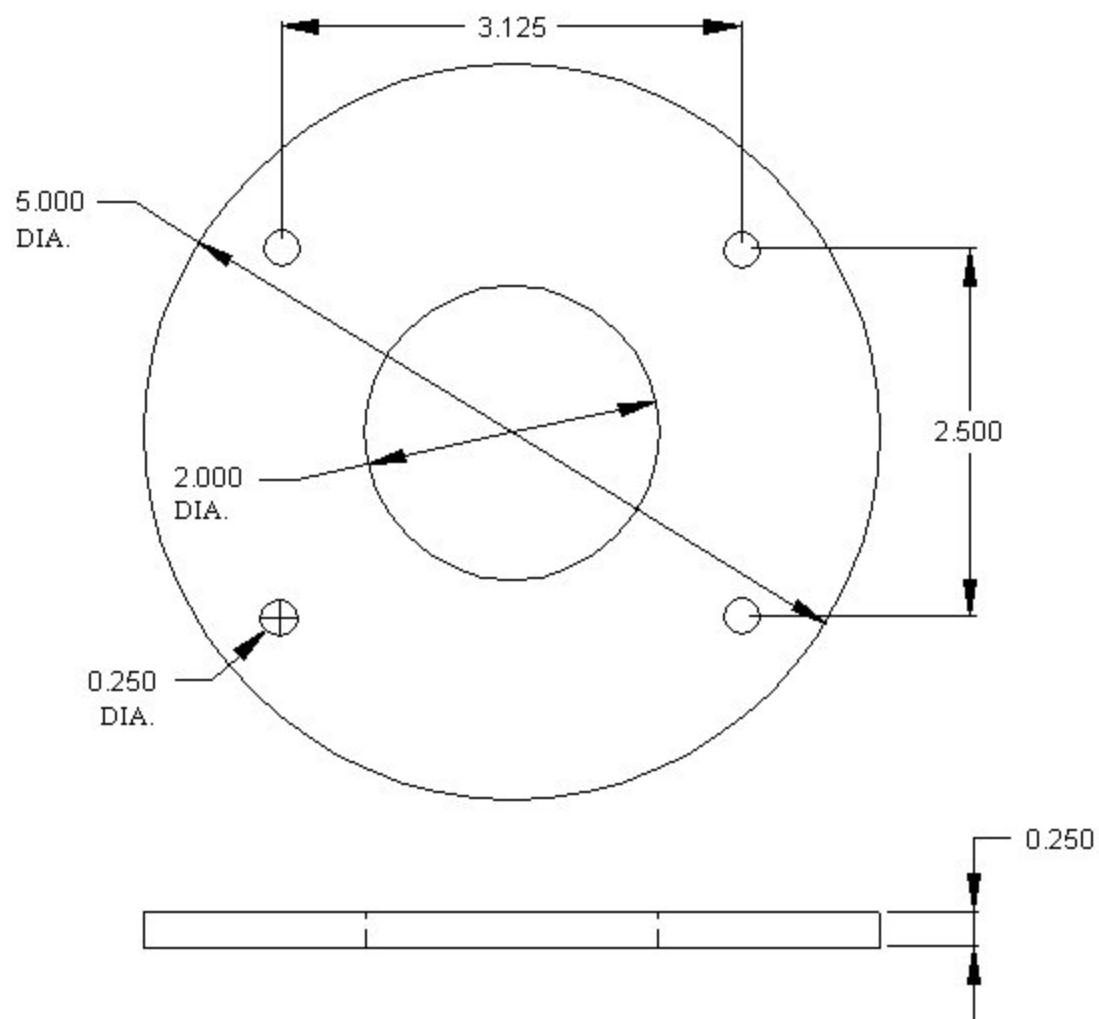
.060 TEFLON WASHERS
2 REQUIRED FOR TEETER
BLOCK SIDE PLAY ADJUSTMENT.



TEETER
TRUNION
4130 STEEL



DRAWN	L. B.	TITLE	ROTOR HEAD				LONGITUDINAL
MATERIAL	6061-T6	DATE	09-11-99	PART No.	-06	DESCRIPTION	FORK 2 REQUIRED



DRAWN	L. B.	TITLE	Rotor Head				Bearing Retainer
MATERIAL	6061-T6	DATE	09-10-99	PART No.	-07	DESCRIPTOIN	Plate

.750 x .060 TEFLON WASHERS
FROM DRAWING -08
BETWEEN THE TORQUE
BAR AND LATERAL FORKS.
ONE ON EACH SIDE

HUB BOLT

HEAD BAR

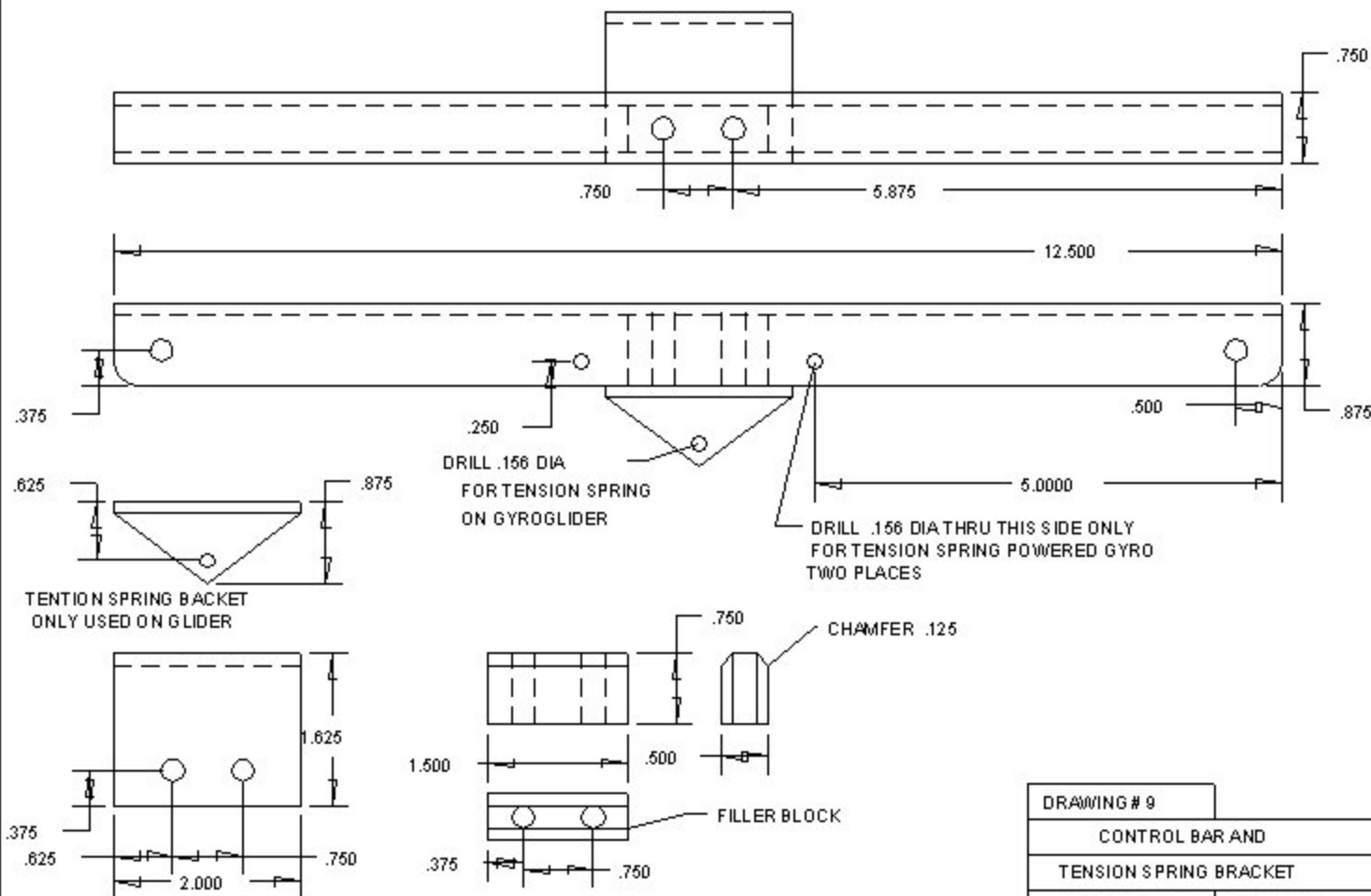
LATERAL FORK
FROM DRAWING -05

.750 x .060 TEFLON WASHER
FROM DRAWING -08
ONE BETWEEN EACH LONGITUDINAL

LONGITUDINAL FORKS
FROM DRAWING -08

DRAWN	L. B.	TITLE	ROTOR HEAD				LONG. AND LAT.
MATERIAL	6061-T6	DATE	09-11-99	PART No.	-08	DESCRIPTION	FORKS ASSEMBLY

MAT'L 6061 - T6



DRAWING # 9

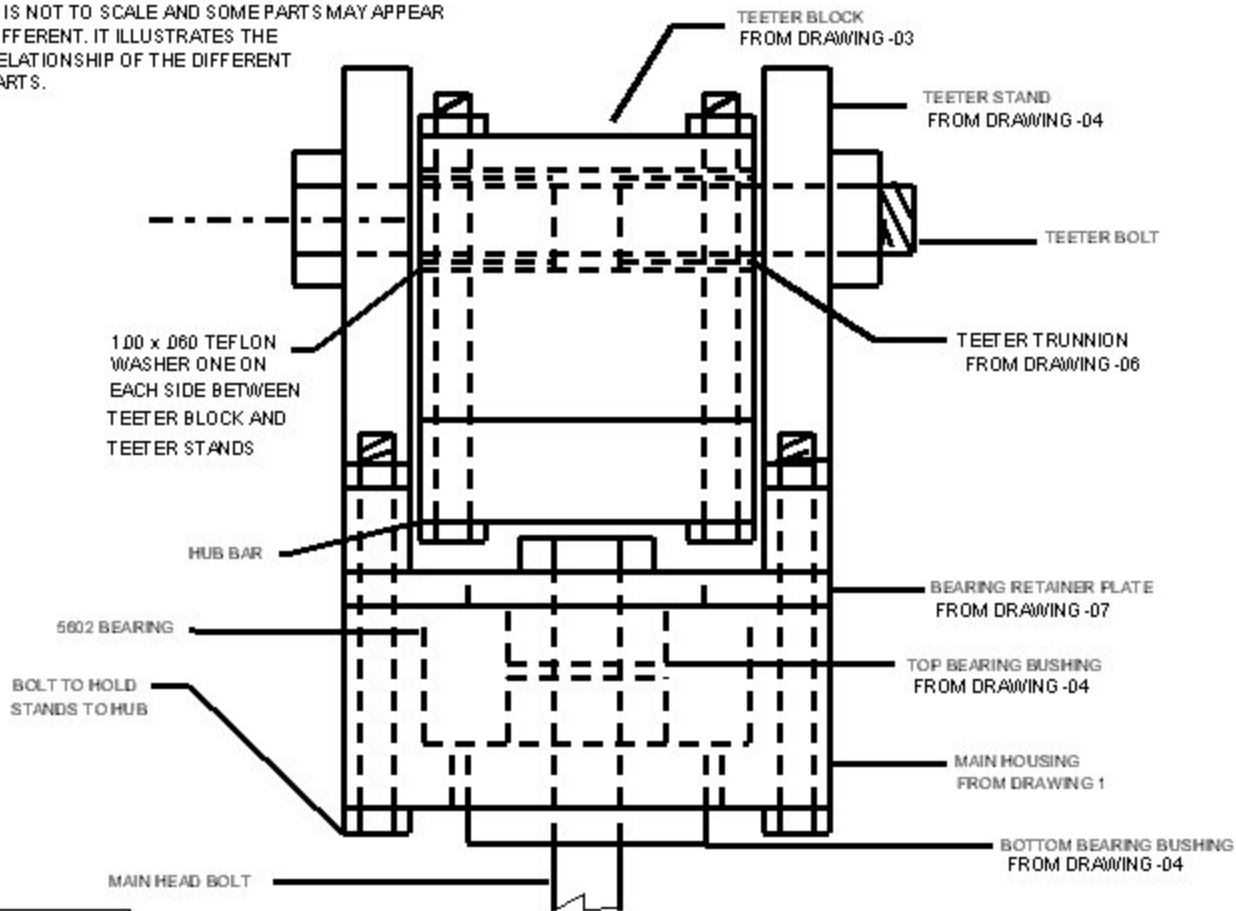
CONTROL BAR AND

TENSION SPRING BRACKET

2 - 14 - 99

SCALE 1:1.5

THIS DRAWING IS FOR REFERENCE ONLY
IT IS NOT TO SCALE AND SOME PARTS MAY APPEAR
DIFFERENT. IT ILLUSTRATES THE
RELATIONSHIP OF THE DIFFERENT
PARTS.



DRAWING -10